

TK VRTÁK NA ODVŔTANIE ZALOMENÝCH ZÁVITNÍKOV

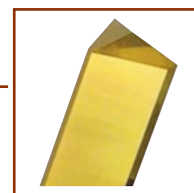
Fresa rompimaschio in metallo duro integrale

Solid carbide tap destroying end mill

VHM Gewindeausbohrwerkzeug - Fraise carbure pour briser les tarauds

Фреза концевая твердосплавная для фрезерования резьбовых проемов

Sk fréza pro obrábění zalomených závitníků



CODE	THREAD	d1e9 mm	d2 mm	l1 mm	L mm	Z no.
145.033	M4	3.3	6	15	50	3
145.042	M5	4.2	6	15	50	3
145.050	M6	5.0	6	15	50	3
145.068	M8	6.8	8	20	60	3
145.085	M10	8.5	10	25	70	3
145.102	M12	10.2	12	30	75	3
145.120	M14	12.0	12	30	75	3
145.140	M16	14.0	14	40	100	3
145.155	M18	15.5	16	40	100	3
145.175	M20	17.5	18	50	100	3

VC = 90-100 m/min

FZ = 0.01-0.05mm

Set fresa rompimaschio - Destroyng set end mills

CODE	COMPOSTO DA COMPOSED OF	Q.TY
145/SET	Ø3.3/4.2/5/6.8/8.5/10.2/12	1 EACH



HRC
< 70

SUB
MICRO
GRAIN

DIN 6535
Form HA

0°

150°

Z 3

Z 3

TIN

LAPPED



PANAS Tools s.r.o.
Hradište 371, SK- 95854
Tel. +421 (0)38 7496764-5,
+421 (0) 38 7491373
info@panas.sk, www.panas.sk